

In the Abstract

ABSTRACT

A process for filling and maintaining liquid in a bore of a housing of a hydraulic apparatus located in a circuit. A first orifice in a first duct for the bore is closed with a solid set screw and a second orifice for a second duct to the bore is connected to a source of vacuum. A second orifice is thereafter connected to a source of hydraulic fluid under pressure to fill the bore and circuit with hydraulic fluid. Thereafter, removing the set screw from the first orifice and allowing liquid and any air to be removed to assure that only liquid is in the bore.